

Date: Thursday, 10/25/2007 10:14:10 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : RUBBER SEAL
 Job Number : 35377
 Estimate Number : 12514
 P.O. Number : N/A Part Number : D35261
 This Issue : 10/25/2007 S.O. No. : N/A Drawing Number : D3526 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A
 Previous Run : 34825 Material : N/A
 Due Date : 11/15/2007 Qty: 8 Um: Each
 Written By : [Signature]
 Checked & Approved By : [Signature]
 Comment : Est Rev: A New Issue 07-09-24 EC verified by DD

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D35551 U CHANNEL



Comment: Qty.: 1.3440 f(s)/Unit Total : 10.7520 f(s)

Rubber seal

Batch: 332209

SAD 07-10-03 (8)

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

-Cut trim as per dwg D3526

SAD 07-11-03 (8)

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

count
5 07/11/05 (8)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 107

(x8) 07/11/05 DS

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/11/06 (8)

Job Completion



C 07/11/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 07/11/06
 QA: N/C Closed: _____ Date: _____

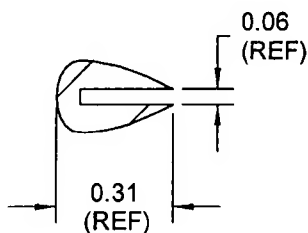
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



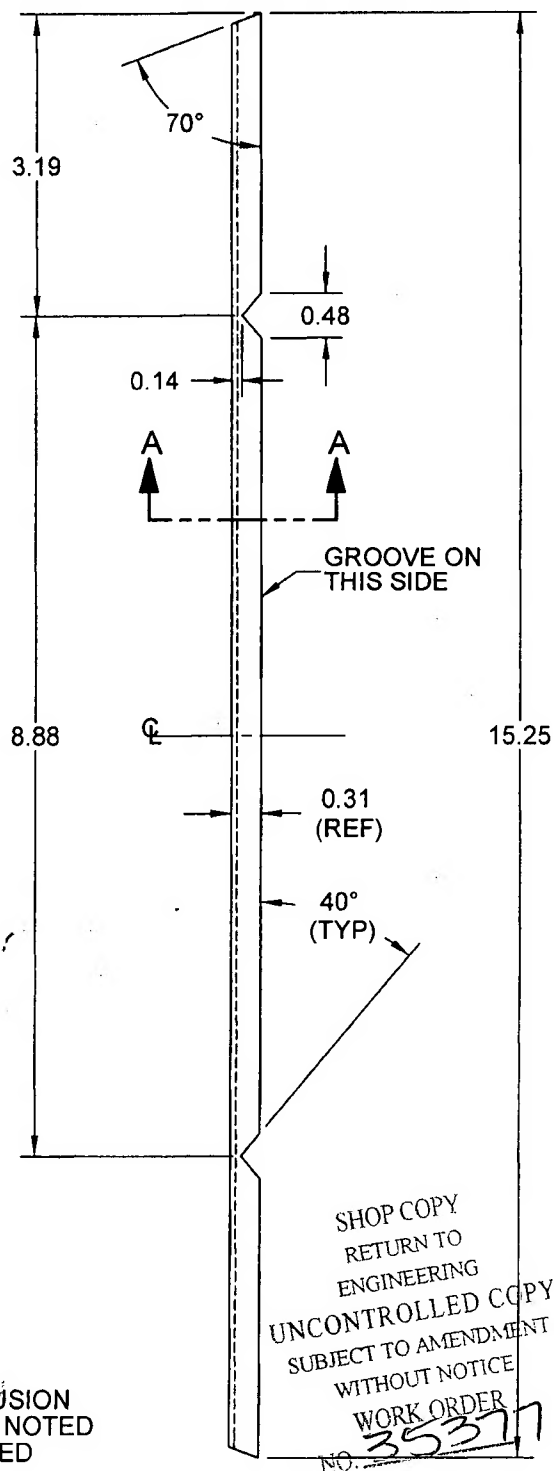
DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED [Signature]	DRAWING NO. D3526	REV. A SHEET 1 OF 1
DATE 07.07.24		TITLE RUBBER SEAL	
SCALE 1:2			
REV A	DATE 07.07.24	DESCRIPTION NEW ISSUE	

RELEASED
07-08-03 [Signature]



SECTION A-A
SCALE 2:1

D3526-1 RUBBER SEAL



NOTES:

- 1) MATERIAL: MAKE FROM D3555-1-YYY.YY U-CHANNEL EXTRUSION
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) PART SYMMETRIC ABOUT ϕ

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35377

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